High-Entropy Mixtures of Pristine Fullerenes for Solution-Processed Transistors and Solar Cells

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Fullerenes are an intriguing class of organic semiconductors that feature a high electron affinity and exceptional charge transport properties, desirable for a number of thin-film opto-electronic applications such as field-effect transistors (FETs) and organic solar cells. Despite their desirable solid-state properties a major disadvantage of pristine C_{60} and C_{70} is the seemingly poor solubility in organic solvents,[1, 2] which however can be substantially improved by attaching exohedral moieties to the fullerene cage, albeit at the expense of a high electron mobility.[3-5] In addition, pristine fullerenes suffer from the strong tendency to crystallize during solvent removal, which complicates formation of continuous thin films. As a result, substituted fullerenes, such as in particular phenyl-C_x-butyric acid methyl esters (PCBMs; x = 61 or 71), are by far the most widely studied electron acceptor material for organic photovoltaic applications. The trade-off between increased solubility and reduced electron mobility has so far been acceptable for thin-film solar cells because the latter is still sufficiently high to not limit solar cell performance, which more strongly depends on the precise active layer nanostructure. However, as future improvements in device efficiency rely on thick active layers and high-mobility materials,[6] the use of pristine fullerenes may prove to be advantageous provided that solubility issues can be addressed and a favorable nanostructure can be achieved.

The most efficient active layer nanostructure of organic solar cells is the bulk-heterojunction, which is typically prepared by co-processing a fullerene acceptor and a suitable donor from a common organic solvent. Although devices based on the pristine fullerene C_{70} have been reported for both polymer and small-molecule donors with a power-conversion efficiency PCE of 5.1 % and 5.9 %, respectively,[7, 8] the most competitive results are currently achieved with the more soluble PCBMs, which can yield a PCE of more than 10 %.[9] As low cost is the major selling point of organic photovoltaics, it is desirable to choose the most cost-effective materials. In this regard, the use of PCBMs as the electron

acceptor is not optimal. The additional synthesis steps required to prepare these derivatives from pristine fullerenes considerably increase the energy footprint, which implies a higher environmental impact as well as an overall higher materials cost. For instance, Anctil *et al.* calculated a life cycle embodied energy as low as about 8 GJ kg^{-1} for the as-synthesized C_{60}:C_{70} mixture, which increases to 25 GJ kg^{-1} for C_{60} and 38 GJ kg^{-1} for C_{70} after separation and electronic-grade purification.[10] In contrast, preparation of substituted fullerenes consumes significantly more energy, i.e. 65 GJ kg^{-1} and 90 GJ kg^{-1} for electronic-grade $PC_{61}BM$ and $PC_{71}BM$, respectively. Therefore, in particular the use of pristine ~~fullerenes and in particular~~ C_{60}:C_{70} mixtures may result in significant energy savings and thus a cheaper acceptor material compared to PCBMs but also individual C_{60} or C_{70}, provided that the ability to fabricate opto-electronic devices from solution is not impaired.

Gratifyingly, previous studies have shown that the solubility of C_{60} and C_{70} can be strongly enhanced by co-dissolution in a common organic solvent such as styrene, *o*-xylene and *o*-dichlorobenzene (*o*-DCB).[2, 11] In this communication we establish that the observed enhancement in solubility occurs due the high configurational entropy associated with C_{60}:C_{70} mixtures, which in addition facilitates the formation of amorphous thin films. Moreover, we demonstrate that this 'entropic dissolution' of C_{60}:C_{70} mixtures is an effective strategy that permits to prepare high-performance FETs with an electron-mobility of 1 cm^2 V^{-1} s^{-1} as well as highly reproducible polymer solar cells with a PCE of 6% and a thermally stable active layer.

In a first set of experiments we studied the solubility of C_{60} and C_{70} as well as 1:1 C_{60}:C_{70} mixtures at 27 ºC in a variety of organic solvents with a wide range of boiling points, including *o*-xylene, *o*-DCB, and 1-chloronaphthalene (Table 1). The solubility was determined by adding an excess of fullerene material to the various solvents, followed by dissolution of the soluble fraction over the course of two days and careful determination of the

concentration after removal of the insoluble fraction by centrifugation (cf. Experimental Section for details). For all investigated solvents we find that the solubility of the 1:1 mixture is significantly enhanced compared to the solubility of either of the pure components in the same solvent. More polar chlorinated solvents gave rise to the highest solubility, reaching 62 g L^{-1} for the high boiling point solvent 1-chloronaphthalene. Intriguingly, we also observed a relatively high solubility of 19 g L^{-1} for *o*-xylene, which opens up the possibility of processing pristine fullerenes from more benign, i.e. less toxic non-chlorinated solvents.

In order to elucidate the origin of the enhanced solubility of pristine fullerene mixtures we carried out a more extended study of the solubility as a function of C_{60}:C_{70} ratio with *o*-DCB as the solvent, which is commonly used for device processing. For reference C_{60} and C_{70} we find a solubility of 22 g L^{-1} and 26 g L^{-1}, respectively. In contrast, all C_{60}:C_{70} mixtures displayed a notable increase in solubility, which reached a broad maximum at 54 g L^{-1} for a 1:1 weight ratio (**Figure 1a**). We explain this observation by the higher configurational entropy of the ternary C_{60}:C_{70}:*o*-DCB system as compared to the reference C_x:*o*-DCB binaries (x=60 or 70). For dilute concentrations of fullerene solutes, which have a finite molecular volume, the entropy gain upon dissolving two instead of one component in a common solvent can be approximated by:

$$\Delta S \propto \phi_{C_{60}} \cdot \phi_{C_{70}},$$ (1)

where $\phi_{C_{60}}$ and $\phi_{C_{70}}$ are the volume fractions of C_{60} and C_{70}, respectively (see Supporting Information for the derivation of equation 1). According to equation 1 the highest entropy gain and thus solubility can be anticipated for a 1:1 volume ratio, i.e. $\phi_{C_{60}} = \phi_{C_{70}}$. Adams *et al.*[12, 13] have calculated a van der Waals molecular volume V_{vdW} of 549 $Å^3$ for C_{60} and 646 $Å^3$ for C_{70}. Comparison with the molar masses M of the two fullerenes suggests a close to identical molecular mass density $\rho = M/V_{vdW}$, i.e. $\rho_{C_{60}} \sim \rho_{C_{70}} \sim 1.3$ g mol^{-1} $Å^{-3}$, and therefore a 1:1 C_{60}:C_{70} volume ratio corresponds to a 1:1 C_{60}:C_{70} weight ratio. Strikingly, we

indeed observe that the maximum solubility for the investigated ternary solutions is centered at a 1:1 C_{60}:C_{70} weight ratio. The ternary phase diagram displayed in Figure 1b summarizes the solubility-composition dependence of the C_{60}:C_{70}:o-DCB system: (1) a single-phase region at concentrations above the liquidus line, which yields homogeneous solutions (Figure 1b; region A), and (2) a two-phase region, which is characterized by saturated solutions and aggregates of excess fullerene material (Figure 1b; region B).

In order to investigate the quality of pristine fullerene solutions in more detail we carried out diffusion measurements by pulsed gradient ^{13}C-NMR spectroscopy. For C_x:o-DCB binary solutions with a concentration of 10 and 20 g L^{-1} we find a self-diffusion coefficient D of $3.9 \cdot 10^{-10}$ m^2 s^{-1} for C_{60} and $3.7 \cdot 10^{-10}$ m^2 s^{-1} for C_{70} (see Supporting Information, Figure S1). These values are in good agreement with the self-diffusion coefficients that can be expected for molecules with a spherical (C_{60}) or prolate (C_{70}) geometry according to the Stokes-Einstein relation, which predicts values within ± 20 % of the experimental results depending on the selected boundary conditions (see Supporting Information for details). We thus conclude that in the binary solutions the pristine fullerenes are molecularly dissolved. For ternary solutions we were able to extract the individual self-diffusion coefficients of both C_{60} and C_{70} at concentrations below as well as above the solubility limit of the individual components (cf. Figure 1). Below the solubility limit we observe good agreement between binary and ternary solutions for a low concentration of 10 g L^{-1}, indicating that C_{60} and C_{70} tend to remain molecularly dissolved upon mixing. For higher concentrations of 20, 35 and 50 g L^{-1} a slight deviation of no more than 10 % is observed from values that are predicted for solid spheres. This slight decrease in diffusivity may arise from the formation of minor fractions of aggregates of 2, 3, 4, *etc.* fullerene molecules, which would comprise 19 %, 11 %, 9 %, *etc.* of the C_{60}:C_{70} mixture (see Supporting Information for details). Therefore, we

conclude that a fine, close-to-molecular distribution is maintained in $C_{60}:C_{70}:o$-DCB ternary solutions even above the solubility limit of $C_{60}:o$-DCB and $C_{70}:o$-DCB binaries.

In order to examine the suitability of the here investigated fullerene mixtures as n-type semiconductor materials, we studied the impact of their mixing on electron transport. To this end we prepared bottom-gate, top-contact (BG-TC) field-effect transistors (FETs). Devices were fabricated by spin-coating o-DCB solutions of pristine fullerenes, to which we added about 9 wt% ultra-high molecular weight polystyrene (UHMW-PS) as a binder to ease film formation.[14] Remarkably, reference films based on either C_{60} or C_{70} dewet during spin-coating, whereas the use of $C_{60}:C_{70}$ mixtures resulted in even film coverage (**Figure 2a**). This observation may be explained by the reduced tendency of fullerenes to crystallize upon mixing, which is well documented for substituted fullerenes (PCBMs) and leads to the formation of disordered thin films.[15-17] We note that as a result of improved film formation FETs based on fullerene mixtures allow for greater reproducibility. The FET device characteristics are largely independent of the fullerene ratio with a threshold voltage $V_{th} \sim 6$-7 V and an ON-OFF ratio of 10^5 (see Figure 2b,c for transfer and output characteristics). We extract a saturated electron mobility of $\mu_e \sim 1$ cm^2 V^{-1} s^{-1} that is independent of the $C_{60}:C_{70}$ ratio (Figure 2d). Evidently, the here investigated fullerene mixtures feature excellent charge transport properties, which are on par with results reported for solution-processed pristine fullerenes.[5, 18] It is worth noting that the absence of ordered domains (see Supporting Information Figure S2), combined with the high symmetry of the fullerene molecules, implies several attractive features such as the absence of grain boundaries, which can impede charge transport, as well as isotropic device characteristics.[19]

We further explored the use of pristine fullerene mixtures as an acceptor material for polymer solar cells. Devices were fabricated with standard geometry (see inset **Figure 3a**) using a widely studied narrow-bandgap fluorothieno-benzodithiophene copolymer (PTB7) as

the donor material.[20-22] Active layers were prepared by first co-dissolving PTB7 with

mixtures of pristine fullerenes in *o*-DCB, using concentrations of 30-40 g L^{-1}, followed by

spin-coating to form ~ 90-150 nm thin films (see Experimental Section for details).

Initially, we investigated the influence of the polymer:fullerene stoichiometry (using a

fixed 1:1 C_{60}:C_{70} ratio) and found that equal amounts of donor and acceptor material

resulted in solar cells with the highest performance (Supporting Information, Figure S3).

Therefore, for all remaining experiments we used a 1:1 PTB7:fullerene stoichiometry but

varied the C_{60}:C_{70} ratio. While all 1:1 PTB7:fullerene photovoltaic devices display a

similarly high fill factor *FF* ~ 0.6 and an open-circuit voltage V_{oc} ~ 0.66 V, the short-circuit

current density J_{sc} varied more strongly with C_{60}:C_{70} ratio. The PTB7:C_{60} binary mixture

delivered the lowest J_{sc} ~ 11.9 mA cm^{-2} (Figure 2a), which we ascribe to the weaker

absorption of C_{60} as compared to C_{70} across the 360-650 nm region.[11] This observation is

supported by the corresponding external quantum efficiency (EQE) spectra (Figure 2b),

which confirm that the replacement of C_{60} by C_{70} allows for larger photocurrent generation

in the 360-650 nm region. In fact a J_{sc} as high as 14.9 mA cm^{-2} is achieved for 2:1:1

PTB7:C_{60}:C_{70}, which is comparable to PTB7:$PC_{71}BM$ solar cells with a similar device

architecture.[20, 21] The higher *FF* reported by Lu *et al.* was obtained with a higher

molecular-weight PTB7 (M_n ~ 128 kg mol^{-1}), which led to a considerable increase in the PCE

of PTB7:$PC_{71}BM$ based solar cells.[21] We therefore propose that the here observed *FF* ~ 0.6

is not an inherent limitation of the pristine fullerene mixture itself, as corroborated by the

high field-effect electron mobilities, discussed in the previous section, but mostly due to the

lower molecular weight of the PTB7 used in this study (M_n ~ 34 kg mol^{-1}).

We find that the open-circuit voltage V_{oc} ~ 0.66 V is independent of the fullerene ratio

(see Figure 3a and Table 2). The use of pristine fullerenes leads to a ~ 0.1 V reduction in

V_{oc} as compared to PCBM-based devices.[21] This observation consistent with our previous

work on solar cells based on a thiophene-quinoxaline copolymer (TQ1),[11, 23] and thus we propose that further optimization of polymer solar cells based on $C_{60}:C_{70}$ mixtures may require the selection of alternative donor materials that are specifically designed for use with pristine fullerenes. To understand whether the open-circuit voltage of PTB7:$C_{60}:C_{70}$ based solar cells is inherently limited by our choice of materials we carried out a more detailed investigation. We rely on the empirical rule that the V_{oc} of organic solar cells is directly related to the energy of the charge-transfer (CT) state E_{CT}, which we estimate by fitting the lower energy part of Fourier-transform photocurrent spectroscopy (FTPS) spectra, which originates from an excitation in the CT manifold.[24, 25] We find an $E_{CT} \sim 1.26$ eV that is largely unaffected by the fullerene ratio (Figure 3c), which is consistent with our observation that the $C_{60}:C_{70}$ ratio does not affect the open-circuit voltage of the corresponding solar cells. We thus conclude that the open-circuit voltage obtained with the here investigated PTB7:$C_{60}:C_{70}$ ternary blends is inherently limited by the choice of materials, i.e. a $V_{oc} \sim 0.66$ V is likely the upper limit for optimized photovoltaic devices based on PTB7 and pristine fullerenes.

Overall, we obtained a PCE of 4.9 % for devices based on C_{60}, whereas devices based on C_{70} or the mixture $C_{60}:C_{70}$ yielded a PCE of 6 %, with champion solar cells of 6.5% for the ternary blend (Table 2). Since the $C_{60}:C_{70}$ ratio that is obtained during fullerene synthesis can range from 4:1 to about 4:3.2, depending on the preparation route,[10, 11] we also tested 5:4:1 PTB7:$C_{60}:C_{70}$ devices, which yielded a comparably high PCE of 5.1%. To the best of our knowledge, these are the highest reported PCE values for a polymer solar cell employing pristine fullerenes as the acceptor. Moreover, we find that solar cells based on PTB7:$C_{60}:C_{70}$ are highly reproducible, as evidenced by a comparison of a total of 36 devices (Figure 3d), and thermally stable, which we tested by annealing the active layer for 10 min at 100 ^{o}C prior to the deposition of the top electrode (see Table 2). Certainly, both of these properties

are highly desirable for the future upscaling of organic photovoltaic technology.

In order to examine the nanostructure of the here investigated active layer blends in more detail we carried out transmission electron microscopy (TEM) and photoluminescence (PL) spectroscopy. To this end, we spin-coated thin films from o-DCB solutions with a total materials content of 30 g L^{-1}, which also yielded some of the most efficient solar cells (cf. Table 2). Whereas for this concentration the solubility limit of C_{60} has been reached, C_{70} remains mostly soluble (cf. Figure 1). Instead, for C_{60}:C_{70} ratios ranging from 4:1 to 1:4 full solubility can be anticipated. Independent of the C_{60}:C_{70} ratio, TEM images indicate a fine-grained/homogeneous nanostructure and the absence of fullerene crystals, as corroborated by the corresponding electron diffraction patterns, which only feature a broad, amorphous halo (Supporting Information, Figure S4). The fine-grained nanostructure is further corroborated by PL spectroscopy. The efficiency of excitation quenching can be defined by the PL quenching ratio Ψ, i.e. the ratio of the integrated PL spectra of neat PTB7 and the PTB7:fullerene blend (see Experimental Section). For 1:1 PTB7:C_{60} we determine a PL quenching ratio of $\Psi \sim 150$, which indicates a well-intermixed nanostructure of this binary blend (Supporting Information, Table S1). Instead, for ternary blends with a C_{60}:C_{70} ratio between 4:1 and 1:4 as well as for 1:1 PTB7:C_{70} we observe significantly higher values of $\Psi > 240$, which suggest an even finer distribution of the fullerene acceptor material for these more soluble blend ratios. Evidently, pristine fullerenes and in particular fullerene mixtures can be used as the electron acceptor material in polymer:fullerene bulk-heterojunction blends without causing any apparent phase separation, in agreement with the high EQEs and short-circuit current densities of the corresponding photovoltaic devices.

Finally, we argue that the concept of 'entropic dissolution' is applicable to other organic semiconductor mixtures. In order to substantiate this claim we carried out a final set of experiments to investigate the solubility of one very different system based on rubrene

and 5,12-diphenylanthracene (DPA) in toluene at 27 ºC, which Stingelin et al. have employed to spin-coat glassy films that can be carefully crystallized through thermal annealing to form the active layer of FETs.[14] We observe a substantial increase in solubility with a maximum at a weight ratio of about 1:2 rubrene:DPA (Supporting Information, Figure S5), which coincides with the range of compositions that display the highest tendency to vitrify (cf. Ref. [14]). In contrast to $C_{60}:C_{70}$ the maximum solubility does not occur at a 1:1 weight or volume ratio, indicating that besides the configurational entropy of mixing also differences in the conformational entropy of rubrene and DPA as well as, potentially, molecular interactions must be considered. We conclude that judicious co-dissolution of organic semiconductor mixtures is a general approach that can be used to enhance the solubility and, in addition, is highly relevant for designing optimal processing schemes for, e.g., glass-forming alloys.

Supporting Information

Supporting Information including experimental details is available from the Wiley Online Library or from the authors.
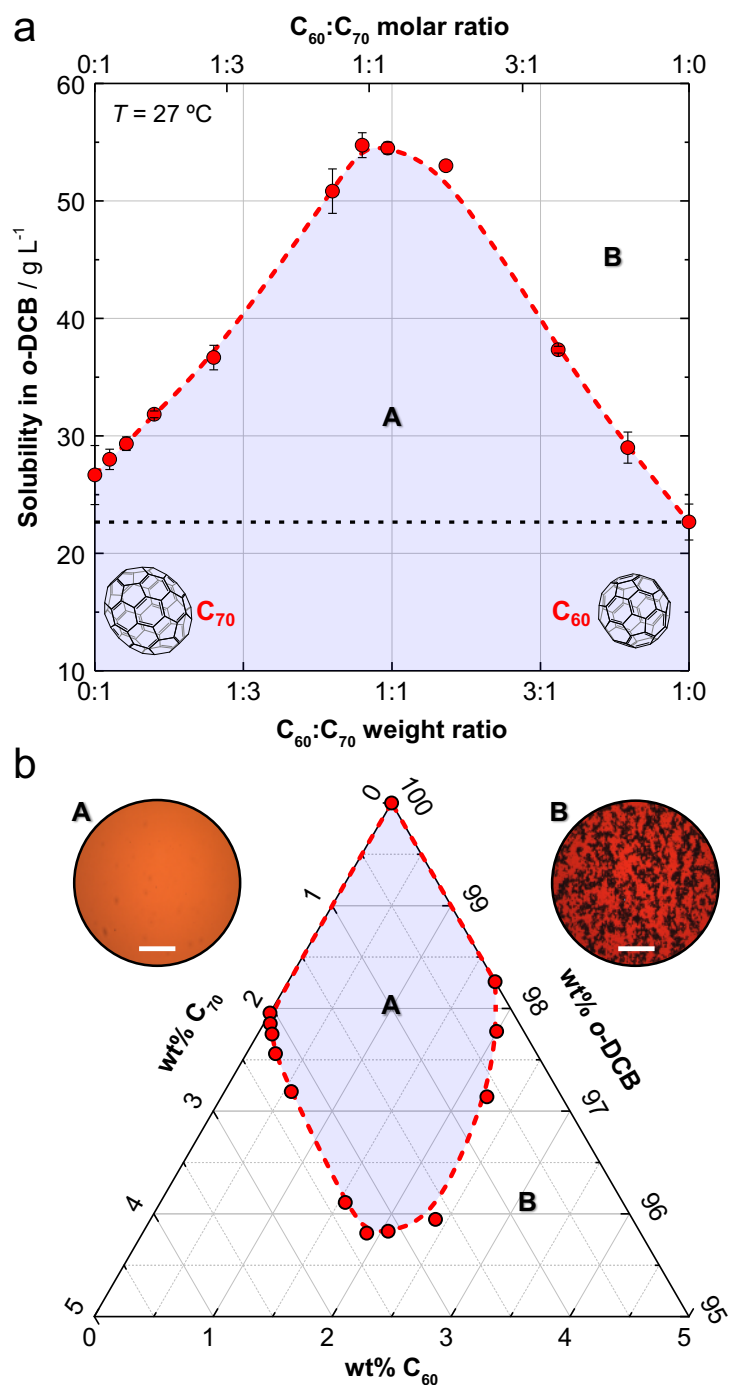
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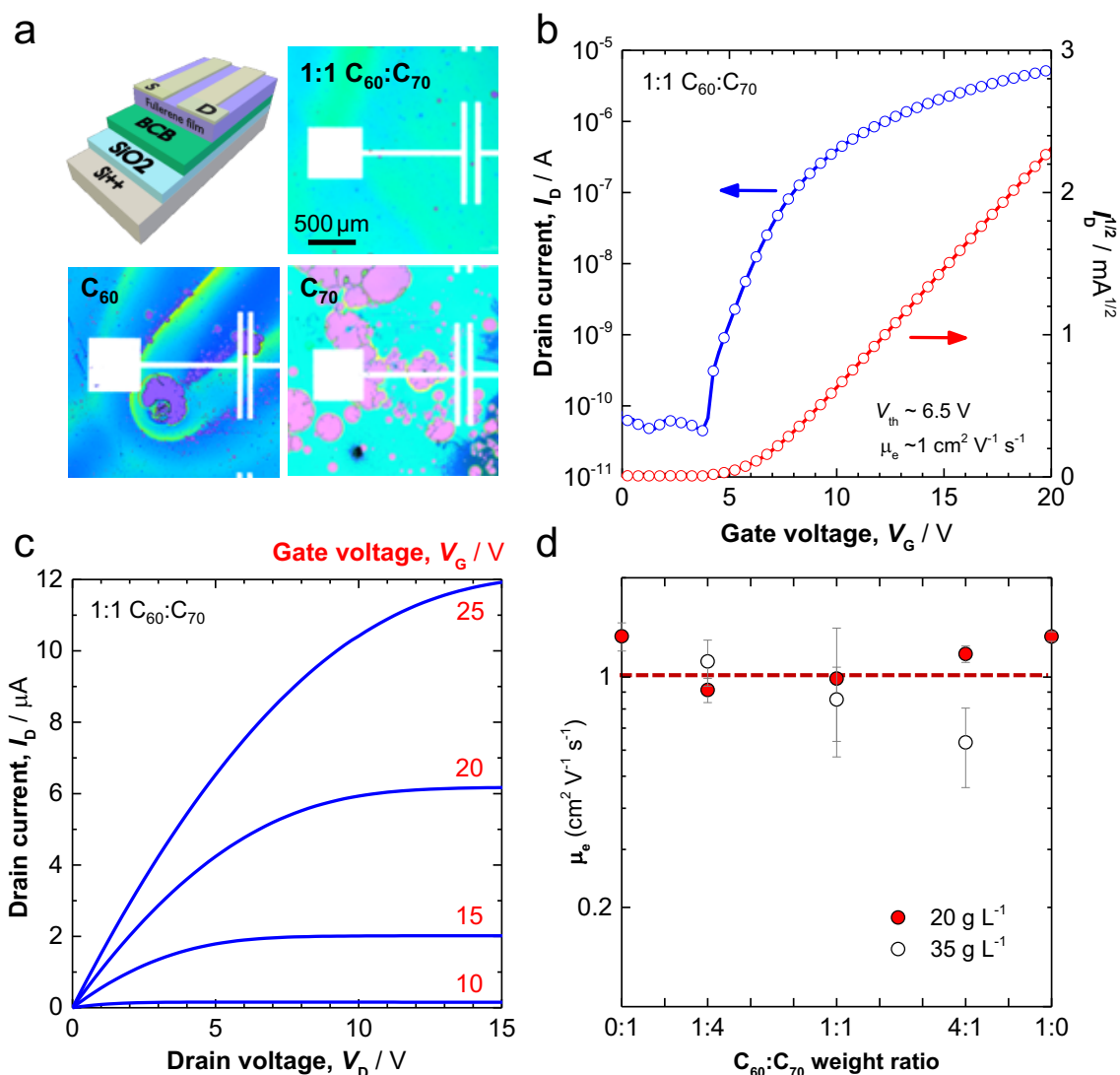
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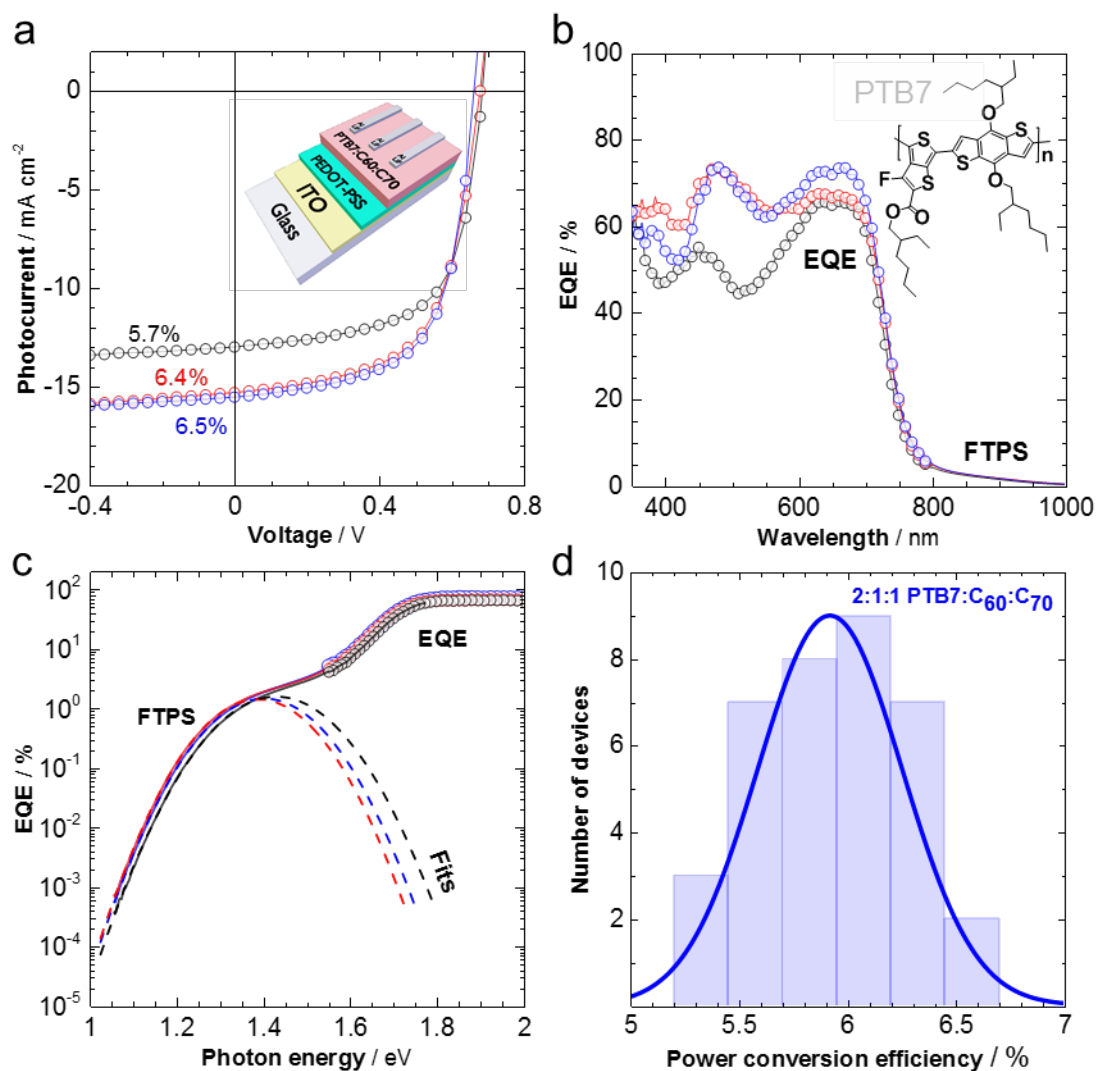**Figure 1.** (**a**) Solubility of C_{60} and C_{70} in *o*-DCB at 27 °C as a function of C_{60}:C_{70} weight ratio (molar ratio). (**b**) Ternary phase diagram for C_{60}:C_{70}:*o*-DCB at 27 °C, showing (A) a single phase region (blue-shaded area) and (B) a two phase region; transmission optical micrographs of a 35 g L^{-1} solution of 1:1 C_{60}:C_{70} (top left) and 60 g L^{-1} solution of 3:1 C_{60}:C_{70} (top right),

sandwiched between glass slides, reveal the appearance of aggregates in the two phase region (scale bars 300 μm).

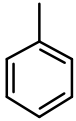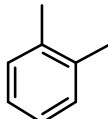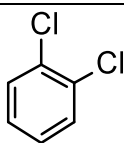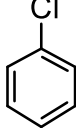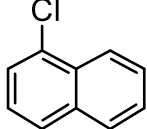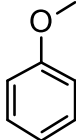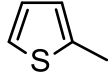**Figure 2.** (**a**) Schematic representation of the bottom-gate, top-contact (BG-TC) transistor architecture and optical micrographs of fullerene films on the transistor test substrates. Note the complete coverage of 1:1 C_{60}:C_{70} films, whereas C_{60} and C_{70} films ruptured leading to circular defects. (**b**) FET transfer (Drain voltage $V_D = 25$ V) and (**c**) output characteristics for a 1:1 C_{60}:C_{70} device. The dimensions of the transistor channel were $W = 1000$ μm and $L = 40$ μm. (**d**) Saturation mobility as a function of C_{60}:C_{70} weight ratio: 35 g L^{-1} (white circles) and 20 g L^{-1} solution of C_{60}:C_{70} (red circles).

Figure 3. (**a**) Current-voltage *J-V* characteristics of 2:1:1 PTB7:C_{60}:C_{70} (blue), 1:1 PTB7:C_{70} (red) and 1:1 PTB7:C_{60} (black) based devices. Inset: solar cell device architecture. (**b**) External quantum-efficiency (EQE) spectra corresponding to the devices in panel a. Inset: chemical structure of PTB7. (**c**) Charge-transfer (CT) state studies by Fourier-transform photocurrent spectroscopy (FTPS), i.e. a sensitive measurement of the EQE of the same devices as shown in panels a and b (solid lines). Open circles are the EQE spectra from panel b. Dashed lines are fits according to Marcus theory as suggested by Refs. [24] and [25] from which the energy of the CT state was estimated. (**d**) Device reproducibility of 36 PTB7:C_{60}:C_{70} based solar cells; the solid line is a Gaussian fit.

Table 1. Solubility of C_{60}, C_{70} and 1:1 C_{60}:C_{70} mixtures by weight in various organic solvents at 27 ºC; literature values are given where available.

Solvent	chemical structure	boiling point / ºC	fullerene solute	measured solubility at 27 ºC / g L^{-1}	solubility at 25 ºC from Refs. [2, 26] / g L^{-1}
toluene		111	C_{60}	1.0 ± 0.5	2.4
			C_{70}	1.3 ± 0.8	1.4
			C_{60}:C_{70}	2.3 ± 1.2	-
o-xylene		144	C_{60}	12.8 ± 4.9	9.5
			C_{70}	13.5 ± 3.9	15.6
			C_{60}:C_{70}	18.6 ± 3.2	~20
o-DCB		180	C_{60}	22.6 ± 1.5	22.9
			C_{70}	26.6 ± 2.5	29.6
			C_{60}:C_{70}	54.7 ± 1.1	-
CB		131	C_{60}	5.7 ± 0.2	6.4
			C_{70}	2.1 ± 0.1	-
			C_{60}:C_{70}	10.3 ± 0.3	-
1-chloronaphthalene		263	C_{60}	37.5 ± 1.3	51.3
			C_{70}	43.6 ± 0.2	-
			C_{60}:C_{70}	62.6 ± 0.8	-
carbon disulfide	S=C=S	46	C_{60}	3.2 ± 0.3	7.9
			C_{70}	9.6 ± 1.2	10.1
			C_{60}:C_{70}	12.2 ± 1.0	-
anisol		154	C_{60}	4.1 ± 0.2	5.6
			C_{70}	2.5 ± 0.1	-
			C_{60}:C_{70}	7.4 ± 0.1	-
2-methyl thiophene		113	C_{60}	5.3 ± 2.5	6.8
			C_{70}	4.3 ± 0.3	-
			C_{60}:C_{70}	13 ± 0.9	-

Table 2. Performance of optimized solar cells: total concentration of solid material in *o*-DCB prior to spin-coating, number of measured devices, thickness of the active layer, short-circuit current density J_{sc}, open-circuit voltage V_{oc}, fill factor *FF* and power-conversion efficiency PCE (champion results in brackets).

Blend	Total conc. / g L^{-1}	No. of devices	Thickness / nm	J_{sc} / mA cm^{-2}	V_{oc} / mV	*FF* / -	PCE / %
1:1 PTB7:C$_{60}$	40	6	~ 90	11.9±1.2	668±1	0.61±0.03	4.9±0.6 **(5.7)**
1:1 PTB7:C$_{70}$	40	6	~ 90	14.6±0.6	664±1	0.62±0.01	6.0±0.3 **(6.4)**
5:4:1 PTB7:C$_{60}$:C$_{70}$	40	6	~ 120	14.3±0.6	663±1	0.53±0.01	5.1±0.3 **(5.4)**
2:1:1 PTB7:C$_{60}$:C$_{70}$	40	6	~ 150	14.4±0.7	663±1	0.62±0.01	6.0±0.3 **(6.5)**
2:1:1 PTB7:C$_{60}$:C$_{70}$	30	24	~ 120	14.9±0.8	660±1	0.60±0.03	5.9±0.6 **(6.5)**
2:1:1 PTB7:C$_{60}$:C$_{70}$*	30	6	~ 120	14.1±0.1	663±1	0.62±0.01	5.9±0.3 **(6.2)**

*annealed for 10 min at 100 ^{o}C

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The solubility of pristine fullerenes can be enhanced by mixing C_{60} and C_{70} due to the associated increase in configurational entropy. This 'entropic dissolution' allows to prepare field-effect transistors with an electron mobility of 1 cm^2 V^{-1} s^{-1} and polymer solar cells with a highly reproducible power-conversion efficiency of 6 % as well as a thermally stable active layer.

Keywords: fullerenes, solubility, configurational entropy, field-effect transistors, organic solar cells

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High-entropy mixtures of pristine fullerenes for solution-processed transistors and solar cells