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LiFePO₄ Battery Modeling and Drive Cycle Loss Evaluation in Cascaded H-Bridge Inverters for Vehicles

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Abstract—This paper deals with the modeling and parameterization of LiFePO₄ batteries when used in cascaded H-bridge multilevel inverter drive systems. Since the battery packs are intermittently conducting the motor currents, the battery cells are stressed with a dynamic current waveform containing a substantial amount of low order harmonic components in the range of a couple of kHz. Different battery models like a pure resistive or different RC networks are considered, to determine the battery losses. Measurements of the voltage drop for a pulsed current of variable frequency and magnitude are done to be able to determine the model parameters. The models are then verified against measurements on a battery pack placed in a small scale multilevel inverter operated at 6 different operating point that are representative for the operation of an electrified vehicle. It is shown that the dynamic model agrees very well with the measurements for all operating points analyzed with a maximum deviation of 4 %. The results are also compared with the commonly used resistive model which overestimates the losses with typically around 20 % for the evaluated points. Simulations of 4 full drive cycles are performed where it is stated that the resistive model always shows about 20 % more losses compared to the 3 time constant model.

I. INTRODUCTION

The two-level inverter is wide spread and vastly used for the propulsion in today's battery electric vehicles [1]–[3]. However, multilevel inverters are gaining interest for vehicle applications like the Neutral Point Clamped (NPC) inverter or the Cascaded H-bridge (CHB) inverter. These inverter topologies have several advantages compared to the classical two-level inverter, as for example fault tolerant operation possibility, efficiency enhancement and especially low output voltage harmonic and disturbance emissions [4]–[8]. In [8], [9] the cascaded H-bridge topology is considered, while an additional battery paralleling is achieved with the split battery system described in [10]. These multilevel topologies achieve a high inverter efficiency by the usage of low voltage MOSFETs, which in addition come with a low cost. Each battery pack can be drained by its individual capacity, so that the amount of energy in the battery can be utilized to its full extent. However, the battery packs are subject to a current far from DC, containing a substantial amount of low order harmonics [11], which make the energy efficiency calculation difficult.

Different models to describe the battery behaviour with electrical equivalent circuit are discussed in [12]–[16]. A lot of work to parameterize the battery system for dynamic simulations and loss evaluations in hybrid and pure electric vehicles

has been done in [17]–[22]. However, the presented models are used to describe the battery system of a classical two-level inverter drive system. Therefore, these do not consider the frequency components (DC to a couple of kHz) that the battery cells in a multilevel inverter drive system are subject to. Moreover, lacking in literature is also a quantification of the energy efficiency consequences when using a dynamic battery model compared to a pure resistive model or an EIS identified model.

The contribution of this article is to characterize and to verify the battery performance when used in a CHB inverter for an electrified vehicle. Moreover, also to quantify the importance of using a dynamic model compared to using the classical resistive model.

II. CASCADED H-BRIDGE TOPOLOGY AND CONTROL

The Cascaded H-Bridge converter consists of series connected H-bridges, which can be independently controlled. Within the scope of this investigation, a seven level CHB inverter is considered, as shown in Fig. 1. Every H-bridge has

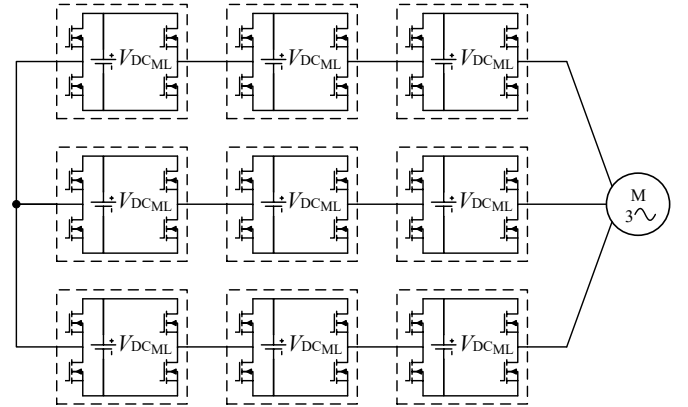


Fig. 1: 7-level cascaded H-bridge drive system with separate battery packs.

a battery pack attached to it. By controlling the switches in the H-bridge in pairs, one module can create the output voltage

$$V_{HB} = \{V_{DCML}, -V_{DCML}, 0\} \quad , \quad (1)$$

where V_{DCML} describes the nominal battery pack voltage. Having n modules in series connected, the number of voltage

levels per phase becomes

$$m = 2n + 1 \quad . \quad (2)$$

In literature, several modulation techniques can be found to control the output voltage of a multilevel inverter [23]–[26]. For this investigation, the chosen modulation technique to control the output voltage of the inverter is Fundamental Selective Harmonic Elimination (FSHE) [24]. This technique achieves a high drive train efficiency at high speeds, since the switching losses are kept to a minimum, while a selection of low order harmonics are eliminated [9]. By choosing the proper time instants to turn on and turn off the switches of the different H-bridges in the multilevel inverter, the amplitude of the fundamental frequency as well as a selection of harmonics are controlled. For an m -level inverter, the amplitude of the fundamental frequency and $\frac{m-3}{2}$ harmonic components can be controlled. Since the motor inductance acts as a current low pass filter, it is of utmost importance to minimize the low frequency voltage harmonics, as for example the 5th and the 7th harmonic. The voltage waveform built up by the 7-level inverter can be expressed with the help of the switching angles α_1 , α_2 and α_3 . The angles describe the instants when H-bridge 1 to 3 should be activated in forward or reverse conduction. According to [24], [27], the fourier series expansion of the signal for the different harmonics, h , can be written as

$$V_{h_{ML}} = \frac{4V_{DC_{ML}}}{h \pi} \left(\cos(h\alpha_1) + \cos(h\alpha_2) + \cos(h\alpha_3) \right) \quad . \quad (3)$$

Equation (3) assumes that the DC-voltages are equal for all H-bridges. The modulation index can go up to 1.07 without loosing the possibility to eliminate the 5th and 7th harmonic [28]. If the modulation index is below 0.487, the control over both harmonics is also lost since α_1 , α_2 and α_3 are constrained to 90° . Nevertheless, the harmonics are minimized with a prioritization on the 5th harmonic. To keep the battery packs balanced, the controller makes sure to use the battery packs according to their capacity. Therefore, during motor operation, the battery pack with the highest voltage and the lowest voltage is used to the largest and smallest extent, respectively, and vice versa during recuperation. The maximum output voltage the inverter can create, while keeping a voltage margin of 10 % to account for the voltage drops and the needed blanking time of the inverter valves, as well as to have a sufficient control margin, can be expressed as

$$V_{\text{phase}_{RMS,MAX}} = 0.9 \cdot 1.07 \frac{V_{DC_{ML}} \cdot n}{\sqrt{2}} \quad . \quad (4)$$

The drawn battery pack current of each module can be expressed as

$$i_{\text{Bat},j} = \begin{cases} +i_{\text{phase}}, & \text{if } \alpha_j \leq \omega t \leq \pi - \alpha_j \\ -i_{\text{phase}}, & \text{if } \pi + \alpha_j \leq \omega t \leq 2\pi - \alpha_j \\ 0, & \text{else} \end{cases} \quad (5)$$

with $j = \{1, 2, \dots, n\}$. Fig. 2(a) depicts the inverter output voltage and the motor phase current of one phase for an arbitrary operating point. It can be seen that all three modules are inserted. The drawn battery current in comparison to the average current for battery pack 1 is depicted in Fig. 2(b). It is far from a DC quantity. The fourier analysis of the drawn battery current yields the harmonic components, as depicted in Fig. 3. The battery is stressed with a substantial amount

of even low order harmonic components. For this operating point, the magnitude of the first harmonic exceeds even the DC component for the chosen battery pack. In comparison, the DC bus in a classical two-level inverter is stressed with a high frequency ripple corresponding to the switching harmonics [29]–[31].

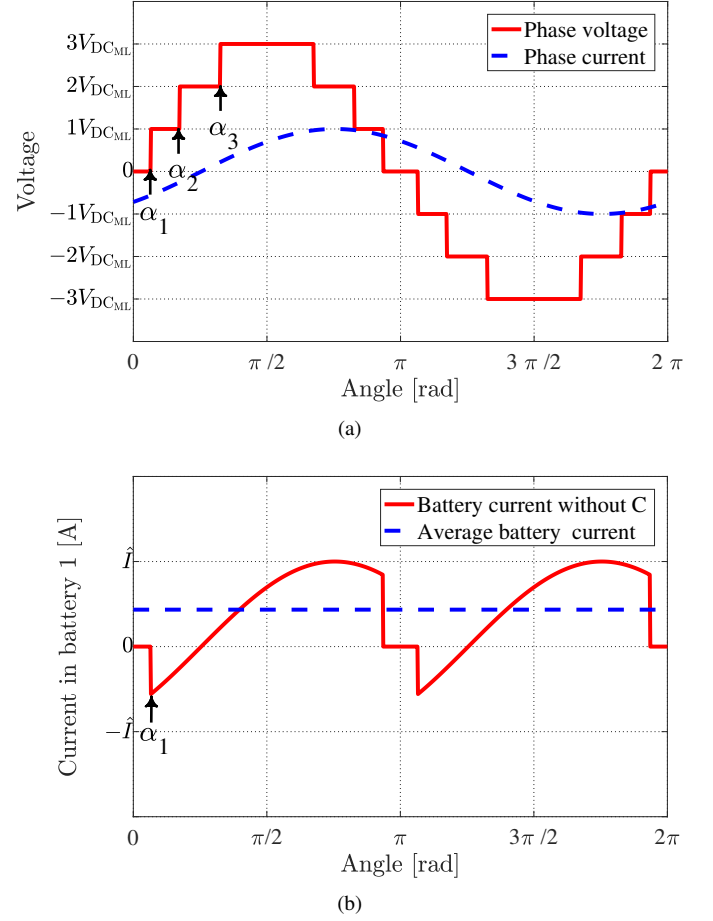


Fig. 2: Phase voltage and current (a) and drawn battery current (b) for an example operating point.

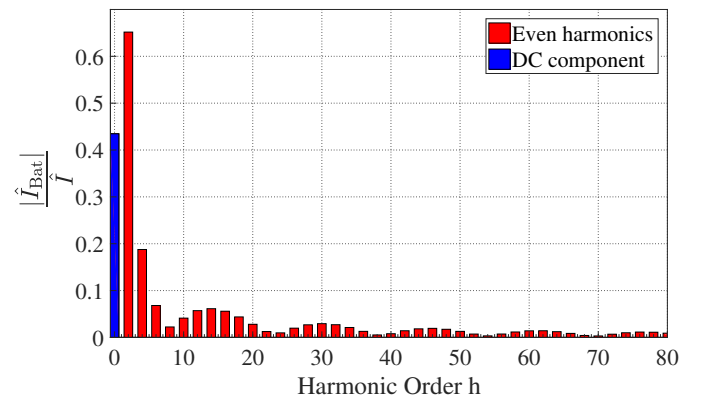


Fig. 3: Harmonic current components of the drawn battery current shown in Fig. 2(b).

III. BATTERY MODELING AND PARAMETER EXTRACTION

The battery cell chosen for this investigation is the ANR26650M1A produced by A123 Systems [32]. It is a cylindrical high power cell based on a LiFePO₄ chemistry. The nominal voltage is 3.3 V and the specified capacity is about 2300 mAh.

A. Dynamic Battery Modeling

Several battery equivalent circuit models can be found in [12]–[16]. The conclusion seems to be that the Randles model, as shown in Fig. 4, describes the battery dynamics and the ohmic battery losses adequately. The battery cell is modeled by an RC network. The three time constants, represented by R_1 to R_2 and C_1 to C_3 , are used to describe the transient battery behavior. The resistance R_0 represents the internal battery resistance. The open circuit voltage V_{OCV} is dependant on the State of Charge (SOC). Since the frequency range is within a range of a couple of kHz, the battery's series inductance is assumed to be negligible in the further analysis.

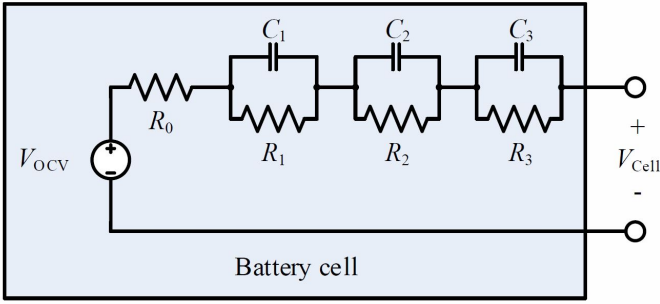


Fig. 4: Randles model of a battery cell, using three time constants.

B. Parameter Extraction

Measurements are done on one battery cell at a characteristic state of charge of about 50 %. A resistive load is used, while the cell voltage and current are measured with an oscilloscope. The cell is being stressed with a pulsed current of different magnitudes (28 A and 49 A) and various frequencies (1 Hz to 100 Hz). The three time constant Randles model shown in Fig. 4 has an impedance that is mathematically described as

$$Z_{Cell}(s) = R_0 + \frac{R_1}{s + R_1 C_1} + \frac{R_2}{s + R_2 C_2} + \frac{R_3}{s + R_3 C_3}, \quad (6)$$

which can be rewritten as

$$Z_{Cell}(s) = \frac{b_3 s^3 + b_2 s^2 + b_1 s + b_0}{s^3 + a_2 s^2 + a_1 s + a_0}. \quad (7)$$

Using its corresponding poles, p_3 , p_2 and p_1 , and zeros, z_3 , z_2 and z_1 , the cell impedance term becomes

$$Z_{Cell}(s) = b_3 \frac{(s - z_3)(s - z_2)(s - z_1)}{(s - p_3)(s - p_2)(s - p_1)}. \quad (8)$$

This impedance term can easily be parameterized by a least-square fit, using the measured voltage and current shape obtained during the pulse test [22]. The equivalent circuit

parameters can then be extracted as follows. From the poles, the system time constants are calculated according to

$$\begin{bmatrix} \tau_3 \\ \tau_2 \\ \tau_1 \end{bmatrix} = - \begin{bmatrix} 1/p_3 \\ 1/p_2 \\ 1/p_1 \end{bmatrix}. \quad (9)$$

Knowing the time constants, a matrix A is created according to

$$A = \frac{1}{\tau_1 \tau_2 \tau_3} \cdot \begin{bmatrix} \tau_1 \tau_2 \tau_3 & 0 & 0 & 0 \\ \tau_1 \tau_2 + \tau_1 \tau_3 + \tau_2 \tau_3 & \tau_2 \tau_3 & \tau_1 \tau_3 & \tau_1 \tau_2 \\ \tau_1 + \tau_2 + \tau_3 & 1 & \tau_1 + \tau_3 & \tau_1 + \tau_2 \\ 1 & 1 & 1 & 1 \end{bmatrix}, \quad (10)$$

which can be used to calculate the resistances as

$$\begin{bmatrix} R_3 \\ R_2 \\ R_1 \\ R_0 \end{bmatrix} = A^{-1} \begin{bmatrix} b_3 \\ b_2 \\ b_1 \\ b_0 \end{bmatrix}. \quad (11)$$

The capacitances can now be calculated as

$$\begin{bmatrix} C_3 \\ C_2 \\ C_1 \end{bmatrix} = \begin{bmatrix} \tau_3 & 0 & 0 \\ 0 & \tau_2 & 0 \\ 0 & 0 & \tau_1 \end{bmatrix} \begin{bmatrix} 1/R_3 \\ 1/R_2 \\ 1/R_1 \end{bmatrix}. \quad (12)$$

If the Randles model is used with two or one time constants, the parameters are calculated in a similar way from the least square fit.

The measurement of a pulsed current of 28 A and 1 Hz, conducted on a single cell, can be seen in Fig. 5. Furthermore, the simulated voltage shapes for the Randles model, using different time-constants are depicted. The resulting parameters were extracted using the before described approach. The parameters and the normalized root mean square deviation of the curve fits can be seen in Table I. It can be noted that the magnitude fit is excellent when using 3 poles and 3 zeros. Moreover, it can be observed that the impedance becomes a bit higher at higher currents. An Electric Impedance Spectroscopy (EIS) sweep has also been performed in the frequency range of 10 mHz to 10 kHz using a battery cell tester, Gamry reference 3000 [33]. For the EIS sweep, the battery parameters, using 3 poles and 3 zeros, were extracted by a least square fit [16]. The resulting Bode plot for some least-square curve fits of different measurements are shown in Fig. 6. For the further analysis the data set 'meas 3.23V 1Hz 28A' is chosen. It can be noted that the 2p2z, 1p1z and resistive model do not fit the high frequency behavior very well, but these show a great match at the lower frequency content, where the pulsed waveform goes towards a steady state. However, the 3p3z fit shows a great fit for the whole frequency range of interest with a normalized root mean square deviation of 99.49 %.

IV. SMALL SCALE SYSTEM AND MODEL VERIFICATION

A plug-in hybrid electric vehicle (PHEV) with a 50 km electric driving range is considered as reference system. The modeled vehicle should resemble a small passenger car as described in [9]. The used motor and vehicle parameter can be found in [9]. 9 battery packs are used, building up a total capacity of 10 kWh. Each battery pack consists of 150 cells, 10 in parallel and 15 in series. In this way a nominal battery pack voltage of about 50 V is achieved. Since the drive train of the vehicle operates in a wide range of frequency and torque, six characteristic operating points (OP), as can be seen in

TABLE I: Cell parameters

Measurement:	R0 [mΩ]	R1 [mΩ]	R2 [mΩ]	R3 [mΩ]	C1 [F]	C2 [F]	C3 [F]	Fit [%]
meas 3.3V 100Hz 49A 3p3z	10.16	2.55	2.05	1.26	0.13	1.92	65.31	98.63
meas 3.3V 10Hz 49A 3p3z	10.41	2.67	1.58	1.21	0.20	4.11	84.65	99.40
meas 3.23V 10Hz 28A 3p3z	9.76	1.96	1.43	1.21	0.35	3.43	33.06	99.42
meas 3.23V 1Hz 28A 3p3z	10.02	2.47	1.41	1.37	0.49	9.93	168.94	99.49
meas 3.23V 1Hz 28A 2p2z	11.07	2.60	1.45	-	1.98	110.98	-	99.23
meas 3.23V 1Hz 28A 1p1z	13.04	1.90	-	-	41.61	-	-	97.92
meas 3.23V 1Hz 28A Resistive	14.61	-	-	-	-	-	-	93.99

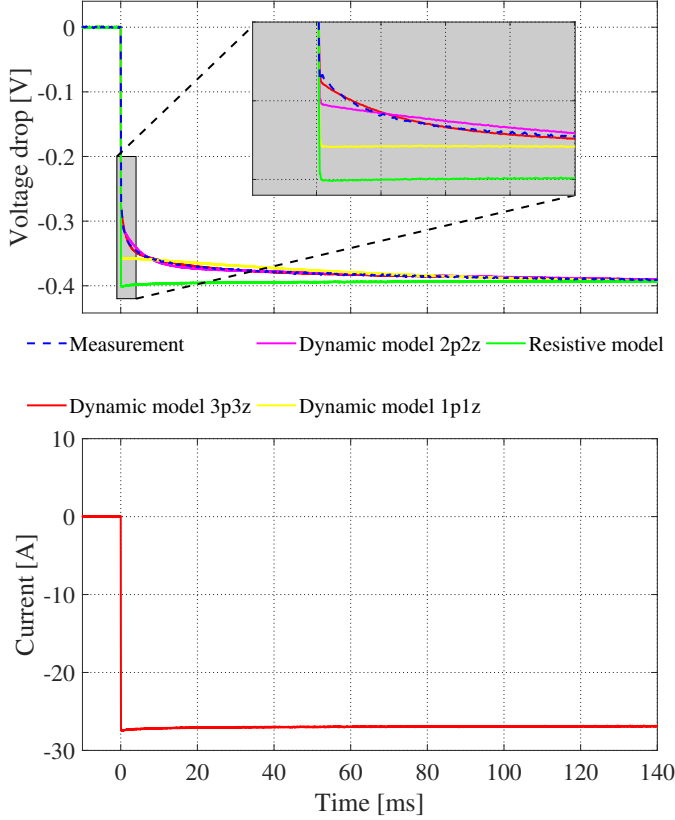


Fig. 5: Operating point at 1 Hz, 28 A (12.2 C) and 3.23 V

TABLE II, are chosen to assess the behavior of the battery models [9]. To verify the dynamic behavior of the battery

TABLE II: Analyzed operating points for the vehicle in [9]

OP	Speed	T	I_{RMS}	$V_{phaseRMS}$	φ
1	1000 RPM	30 Nm	78 A	17 V	25 deg
2	1000 RPM	60 Nm	137 A	22 V	36 deg
3	1000 RPM	90 Nm	185 A	28 V	42 deg
4	5000 RPM	30 Nm	78 A	77 V	27 deg
5	5000 RPM	60 Nm	137 A	103 V	40 deg
6	10000 RPM	30 Nm	101 A	106 V	1 deg

models, using the characteristic operating points, a small scale drive system was used. The chosen small scale battery packs

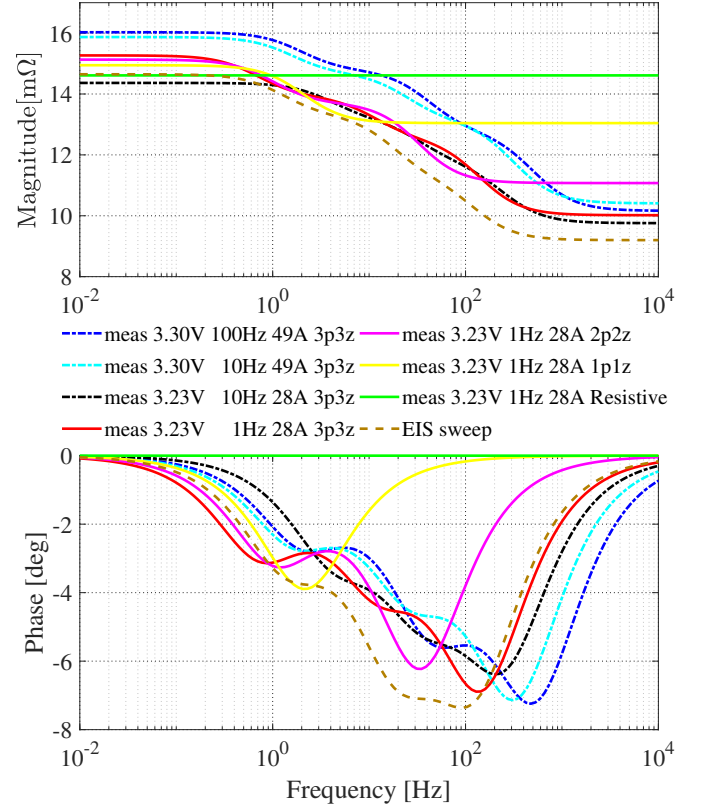


Fig. 6: Bode plot of the extracted battery impedances.

consist of 4 in series connected battery cells, which gives a nominal voltage of 13.2 V and a total capacity of 270 Wh. This results in a voltage ratio of the large and small scale system as

$$\frac{V_{LargeScale}}{V_{SmallScale}} = \frac{N_{ser,Large}}{N_{ser,Small}} = \frac{50.0 V}{13.2 V} \approx 3.8 \quad (13)$$

and a current ratio according to the capacity as

$$\frac{C_{LargeScale}}{C_{SmallScale}} = \frac{10 kWh}{0.27 kWh} = \frac{I_{LargeScale} V_{LargeScale}}{I_{SmallScale} V_{SmallScale}}, \quad (14)$$

which results in

$$\frac{I_{LargeScale}}{I_{SmallScale}} \approx 9.7 \quad (15)$$

To get the same operating points for the small scale system, the operating points in TABLE II are down-scaled according

to (13) and (15) and are shown in Table III. In this way, each single cell is stressed with the same current as in the example hybrid vehicle. The built small scale setup can be seen in

TABLE III: Analyzed operating points for the lab setup

OP	Speed	T	I_{RMS}	$V_{phaseRMS}$	φ
1	1000 RPM	30 Nm	8 A	4 V	25 deg
2	1000 RPM	60 Nm	14 A	6 V	36 deg
3	1000 RPM	90 Nm	19 A	7 V	42 deg
4	5000 RPM	30 Nm	8 A	20 V	27 deg
5	5000 RPM	60 Nm	14 A	27 V	40 deg
6	10000 RPM	30 Nm	10 A	28 V	1 deg

Fig. 7. A small induction machine is driven by the MLI. The open circuit voltage V_{OCV} of the battery can be estimated using coulomb counting or using a more advanced estimator. The product of the measured battery voltage drop and the battery current yields the battery losses, so that the simulated and measured battery losses can easily be compared with each other. Fig. 8 shows the drawn battery current and the measured voltage drop waveform in comparison to the simulated voltage drop for operating point 5. It can be seen that the 3p3z dynamic model follows the measurement very well both for higher frequencies but also for the lower ones. The 2p2z model agrees quite well with the measurement as well, and only overestimates the voltage drop with a few percents. The 1p1z and the resistive model do however not agree well with the measurements and overestimate the voltage drop when a current is flowing in the cell (higher losses) and underestimate the voltage drop when no current is flowing through the cell (relaxation). As a total, the resistive model overestimates the losses except for when a pure DC-current is flowing in the cells. However, this never occurs in a multilevel inverter drive system. The EIS model underestimates the voltage drop and therefore the losses.

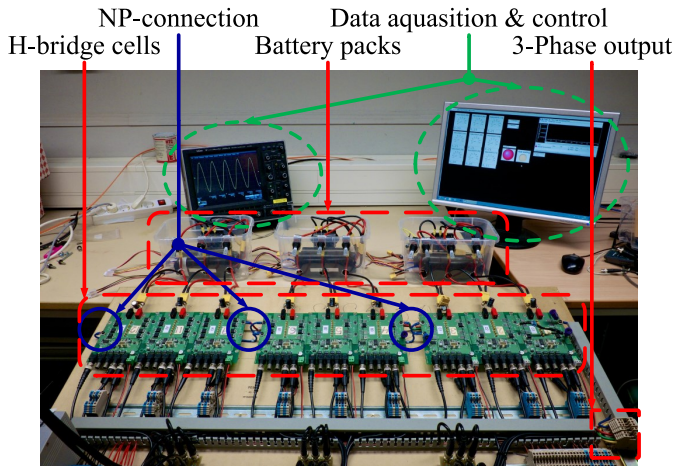


Fig. 7: Small scale CHB inverter setup.

The resulting losses are shown in Fig. 9 and the relative maximum voltage drop compared to the measurements can be seen in Table IV. It can be noted that the dynamic model and the measurements agree very well and that the

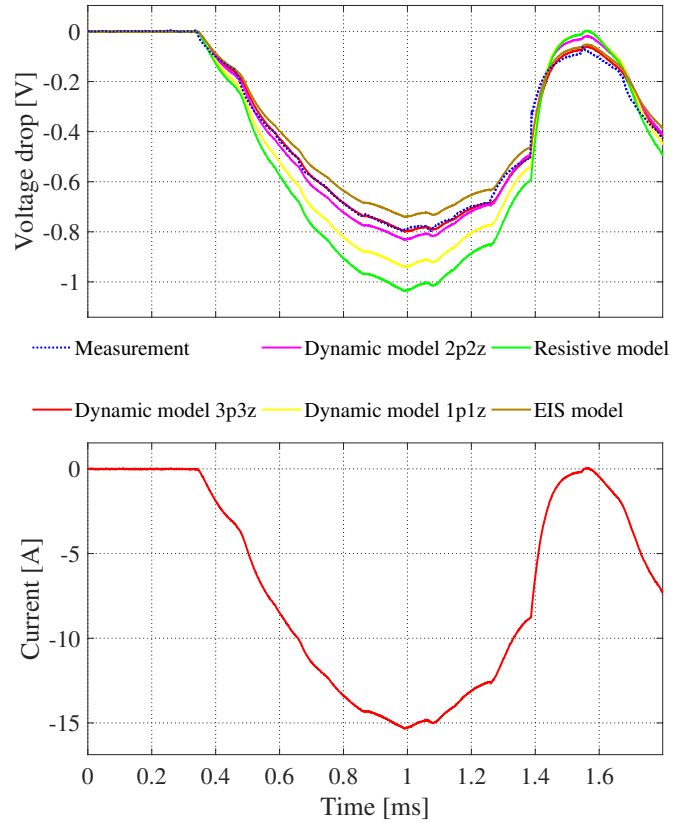


Fig. 8: Battery voltage drop and current for operating point 5.

resistive model always overestimates the losses and the EIS model underestimates the losses. It can also be noted that the resistive model shows a better agreement at lower frequencies (operating point 1) compared to higher frequencies (operating point 6).

TABLE IV: Maximum voltage drop for the six operating points relative to the measurement

Model	1	2	3	4	5	6
Measurement	100 %	100 %	100 %	100 %	100 %	100 %
3p3z	98 %	101 %	98 %	101 %	100 %	102 %
2p2z	98 %	101 %	101 %	105 %	104 %	108 %
1p1z	107 %	111 %	112 %	119 %	118 %	123 %
Resistive	118 %	122 %	124 %	131 %	130 %	136 %
EIS	91 %	94 %	91 %	94 %	93 %	95 %

V. DRIVE CYCLE EVALUATION

Simulations are used to assess the behavior of the battery models for different driving cycles. The compact reference car and the electric motor described in [9] are used to calculate the drive cycle operating points for the inverter. Four typical driving cycles were chosen to cover the characteristic vehicle loads for city driving (FTP75), highway driving (HWFET), aggressive driving (HWFET) and test procedure driving (NEDC). The resulting total battery losses can be seen in Fig. 10. It can be noted that a similar relation between the models is shown

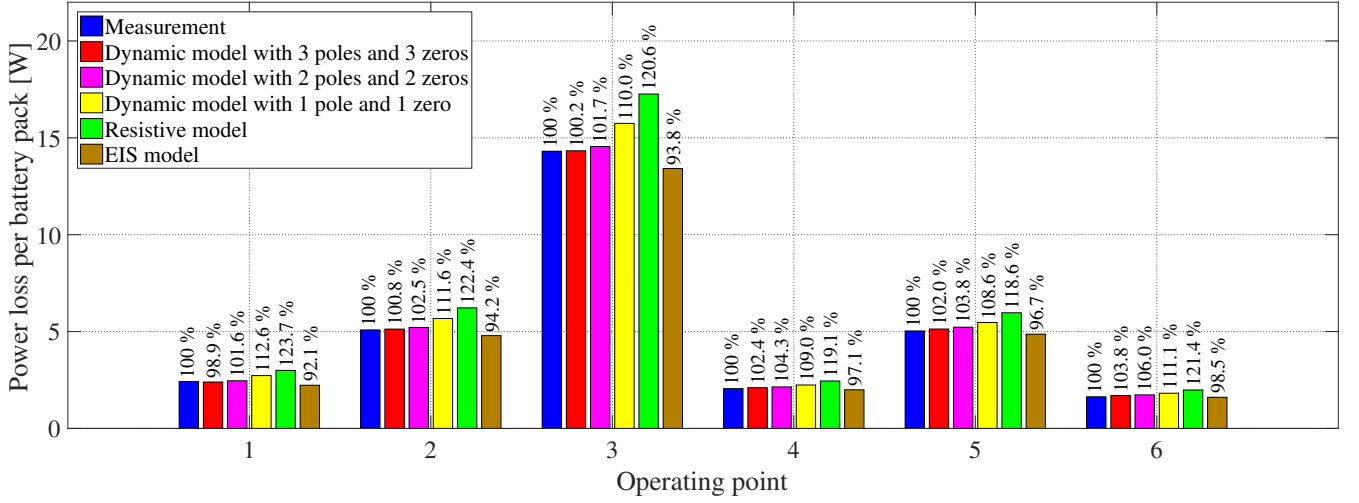


Fig. 9: Loss comparison between measurements, different dynamic models and a pure resistive model for the six characteristic operating points.

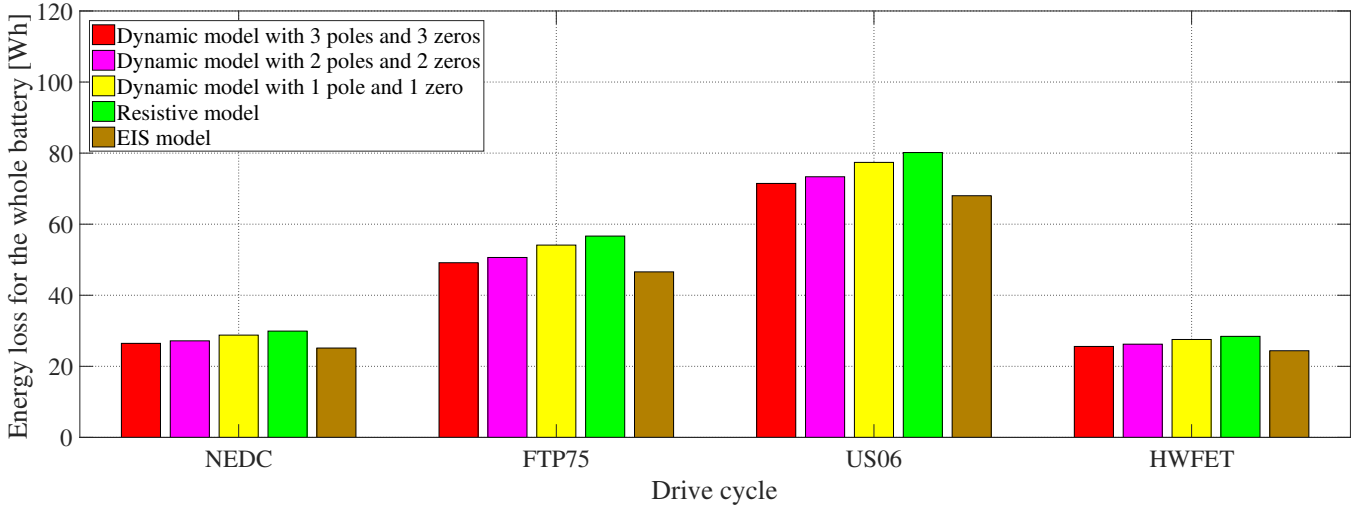


Fig. 10: Comparison between the simulated battery losses for different drive cycles.

for all the driving cycles, even though the vehicle operates at different speeds and accelerations in the four driving cycles. In the same way as for the single operating point verification, the resistive model shows higher losses compared to the 3p3z dynamic model and the EIS model provides a lower loss prediction.

VI. CONCLUSION

In comparison to a two-level inverter, the battery packs in a cascaded H-bridge multilevel inverter are stressed with a substantial amount of low order current harmonics. Therefore, this paper dealt with the modeling and drive cycle loss evaluation of the battery packs used in a seven level CHB inverter. A down-scaled drive system was used to verify and to compare theory and simulation results. It has been shown that a simple measurement of a pulsed current can be used to determine the parameters of the Randles model, using up to three time constants. When evaluated at the chosen six drive train

operating points, the accuracy of a two or three time constant system is very good in comparison to the measurements. It has been shown that a pure resistive battery model overestimates the battery losses to a great extent by about 20 %, whereas a single time constant system overestimates the losses by about 10 %. Furthermore, it has been seen that the battery parameters extracted from the electric impedance spectroscopy underestimate the battery losses by about 1.5 % to 8 %. The simulation results from the drive cycle analysis have shown the same characteristics as the six operating points.

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